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Company History

1986
Company established as a distributor by George and Chuck Humphreys in Belleville, NJ

1991
Move to 3000 SF rented facility in Somersworth, NH

1994
Moved to 10,000 SF rented facility in Portsmouth, NH and started molded and cutting operations

2004
Moved to 26,500 SF rented facility in Somersworth, NH

2008
Purchased assets of Lehigh Rubber and moved them to Somersworth

2013
Moved all operations to newly purchased 30,000 SF in Rochester, NH

2015
Partnered with UNH Instrumentation Center to improve analytical capability

DESIGNING SOLUTIONS, DELIVERING RESULTS
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Shipping & Receiving

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Who are we?

- Company committed to the highest moral values and the ethical treatment of our employees, customers and suppliers
- Service company striving to be the best
- Custom compression, transfer and injection molder
- Custom fabricator
- 60 Employees
- 30,000 sq. ft. Manufacturing facility, Rochester, NH
- 28 Molding Machines – 8 injection & 20 compression
- 4 Cutting Machines

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ISO9001:2015 Registered since 1998
Registered to Manufacture Medical Devices
ITAR Compliant and Registered
Engineering & Logistics

Product Development
- Value Based Part Design
- Compound Development
- Reverse Engineering
- Prototypes
- Product Testing

Process Development
- DFM
- Mold Design and Manufacture
- Mold Flow Simulation
- Process Design
- Product Validation

Logistics Support
- Kanban - Calculate Pull Quantities Based upon Historic and Projected Demand (Demand Pull)
- Inventory Reduction
- Lead Time Reduction
- VMI

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Manufacturing & Distribution

Custom Molded
- Over Molding on All Materials
- Waste-less and Flash-less
- Injection - 20 to 800 tons
- Compression/Transfer - 40 to 800 tons
- High Precision Tolerances
- Wide range of equipment to service a variety of part types

Assembly and Fabrication
- Cutting of All Non Metallic Materials
- Packaging and Kitting
- Mechanical Assembly

Distribution
- Cylindrical Isolation Mounts
- Grommets and Bumpers
- Custom Extruded Profiles
- ContiTech AG Industrial Vibration Control
- Injection Molded Plastic
- International Sourcing of Custom Components

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Percentage of Total Sales by Market

- Military
- Automotive
- Consumer
- Medical
- Food & Beverage
- Aerospace
- Transportation
- Oil & Gas
- Industrial

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Customer Portfolio

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Why The Rubber Group?

✓ Management system based on customer input and feedback
✓ Flexible organization structure & systems
✓ Commitment to the reduction of waste in all processes
✓ Financially secure, privately held company
✓ ISO 9001:2015 certified